

# Model ED 400 | Drying and heating chambers with natural convection

The strengths of a BINDER ED series drying chamber include routine drying and sterilization tasks up to +300 °C. Thanks to the natural convection, all thermal processes which use this drying chamber are highly efficient. The ED series ensures fast, uniform drying.

## **BENEFITS**

- Uniform drying conditions thanks to APT.line™ technology
- Identical test conditions throughout the chamber interior independent of sample size and quantity
- · Outstanding thermal insulation saves operation costs



Model 400

#### **IMPORTANT FEATURES**

- Temperature range: +5°C above ambient temperature to +300 °C
- APT.line™ preheating chamber technology
- Natural convection
- Adjustable exhaust air flap

- Controller with timer functions
- 2 chrome-plated racks
- Class 2 independent adjustable temperature safety device (DIN 12880) with visual alarm

#### ORDERING INFORMATION

Interior volume [L]	Power supply - unit fuse	Plug*	Version	Model version	ArtNo.
Model ED 400					
400	208 V 3~ 60 Hz -16,0 A	NEMA L21-20	with RS 422	ED400UL-208V-I	9010-0168
	400 V 3~/N/PE 50/60 Hz -16,0 A	CEE 16 / 6 H plug 5- pin	with RS 422	ED400-400V-I	9010-0075



## **TECHNICAL DATA**

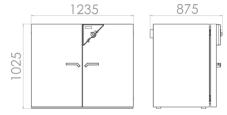
TECHNICAL DATA  Data		
Designation	ED400-400V-I	ED400UL-208V-I
Article Number	9010-0075	9010-0168
Option model	with RS 422	with RS 422
Performance Data Temperature	WILLI K3 422	WILLI K3 422
Temperature range	+5 °C above ambient temperature to 300 °C	+5 °C above ambient temperature to 300 °C
Temperature uniformity at 150°C	3.0±K	3.0 ± K
Temperature fluctuation at 150°C	0.5 ± K	0.5 ± K
Heating up time to 150°C	71 min	71 min
Recovery time after door was opened for 30 s at 150°C	31 min	31 min
Air change data		
Air change rate at 150°C	10 x/h	10 X/h
Electrical data		
Rated Voltage	400 V	208 V
Power frequency	50/60 Hz	60 Hz
Nominal power	3.4 kW	3,4 kW
Unit fuse	16,0 A	16,0 A
Phase (Nominal voltage)	3~/N/PE	3~
Dimensions and weights		
Interior volume	400 L	400 L
Net weight of the unit (empty)	125 kg	125 kg
Load per rack	35 kg	35 kg
Permitted load	90 kg	90 kg
Wall clearance back	160 mm	160 mm
Wall clearance sidewise	100 mm	100 mm
Housing dimensions not incl. fittings and connections		
Width net	1,235 mm	1,235 mm
Height net	1,025 mm	1,025 mm
Depth net	765 mm	765 mm
Internal Dimensions		



Interior width	1,000 mm	1,000 mm
Interior height	800 mm	800 mm
Interior depth	520 mm	520 mm
Unit doors	2	2
Environment-specific data		
Energy consumption at 150°C	672 Wh/h	672 Wh/h
Fixtures		
Number of shelves (std./max.)	2/10	2/10

All technical data is specified for unloaded units with standard equipment at an ambient temperature of +22 °C ±3 °C and a power supply voltage fluctuation of ±10%. The temperature data is determined in accordance to BINDER factory standard following DIN 12880, observing the recommended wall clearances of 10 % of the height, width, and depth of the inner chamber. All indications are average values, typical for units produced in series. We reserve the right to change technical specifications at any time.

# DIMENSIONS Incl. fittings and connections [mm]



## **OPTIONS**

Designation	Description	ED 400	*	ArtNo.
	back			
	10 mm	•	01	8012-1282
	30 mm	•	01	8012-0540
	50 mm	•	01	8012-0546
	left			
	10 mm	•	01	8012-1275
ccess port with silicone plug	30 mm	•	01	8012-0537
	50 mm	•	01	8012-0542
	100 mm	•	01	8012-0722
	right			
	10 mm	•	01	8012-1268
	30 mm	•	01	8012-0536
	50 mm	•	01	8012-0541



Designation	Description	ED 400	*	ArtNo.
	100 mm	•	01	8012-0721
	top			
	10 mm	•	01	8012-1262
	30 mm	•	01	8012-0539
	50 mm	•	01	8012-0545
	100 mm	•	01	8012-0547
	Switchable acoustic alarm, with adjustable limit value on the independent temperature safety device			
Alove function for qual-opting	120/208 V option model	•	-	8012-1303
Alarm function for overheating	switchable acoustic alarm, with adjustable limit value on the independent temperature safety device. Not in combination with the following option: Door with window			
	230/400 V option model	•	-	8012-1299
Analog output 4-20 mA	for temperature values (output not adjustable)	•	-	8012-0430
Calibration certificate, expanded	for temperature; for extending the measurement in center of chamber to include another test temperature	•	-	8012-1115
	for temperature, measurement in center of chamber at specified temperature	•	-	8012-1134
Calibration certificate,	temperature measurement incl. certificate, 9 measuring points at specified temperature	•	-	8012-1551
temperature	temperature measurement incl. certificate, 15- 18 measuring points at specified temperature	•	-	8012-1572
	temperature measurement incl. certificate and 27 measuring points at specified temperature	•	-	8012-1593
Class 3.1 independent temperature safety device	with visual alarm (DIN 12880)	•	-	8012-0032
Door gasket	made of FKM, silicone-free	•	-	8012-0497
Door lock	lockable door handle	•	-	8012-1253
Inner chamber, reinforced	including 2 reinforced racks	•	-	8012-1730
Measurement of air exchange rate	in accordance with ASTM D5374, definition and protocol according to ambient temperature	•	-	8012-0195
Pt 100 temperature sensor	additional flexible Pt 100, interior, with external connection incl. LEMO connector (3-pin)	•	-	8012-1173
Viewing window and interior	Viewing window 290 x 470 mm in every door and interior lighting 30 W. Not in combination with the following option: Alarm function for overheating			
lighting	400 V option model	•	-	8012-0269



# ACCESSORIES

Designation	Description	ED 400	*	ArtNo.
	for simple logging and documentation requirements with up to 5 networked units.			
APT-COM™ 4 BASIC-Edition	version 4, BASIC edition	•	-	9053-0039
APT-COM™ 4 GLP-Edition	for working under GLP-compliant conditions. Measured values are documented in a tamper- proof way in line with the requirements of FDA Regulation 21 CFR 11.			
	version 4, GLP edition	•	-	9053-0042
APT-COM™ 4 PROFESSIONAL-	convenient unit and user management built on the BASIC edition. Suitable for networking up to 100 units.			
Edition	version 4, PROFESSIONAL edition	•	-	9053-0040
pH-neutral detergent	concentrated, for gentle remove of residual contaminants; 1 kg	•	-	8012-2250
	IQ/OQ/PQ documents – supporting documents for validation performed by customers, according to customer requirements, PQ section added to qualification folder IQ/OQ; parameters: temperature, $CO_2$ , $O_2$ – or pressure, depending on unit			
	Digital in PDF format	•	-	7057-0005
	Hard copy inside folder	•	-	7007-0005
Qualification documents	IQ/OQ documents – supporting documents for validation performed by customers, consisting of: IQ/OQ checklists incl. calibration guide and comprehensive unit documentation; parameters: temperature, $\mathrm{CO_2}$ , $\mathrm{O_2}$ , pressure, depending on unit			
	Digital in PDF format	•	-	7057-0001
	Hard copy inside folder	•	-	7007-0001
	chrome plated	•	-	8012-2036
Rack	stainless steel	•	-	8012-2159
shelf, perforated	Stainless steel	•	-	8012-2162
able on castors	stable cart, casters with locking brakes, dimensions: W 1,300 x D 800 x H 780 mm	•	-	9051-0019

## **SERVICES**

Designation	Description	*	ArtNo.
Calibration services			
	Calibration of one (1) test temperature specified by the user in center of chamber, including certificate	-	DL30-0110
Calibration certificate, temperature	Extension of calibration of one (1) additional test temperature specified by the user in the center of the usable space, including certificate	-	DL30-0102
Measurement of air exchange rate	including certificate (in accordance with ASTM D5374)	-	DL33-0000
Temperature measurement, 9 measuring points	Temperature measurement with 9 measuring points with a set value specified by the user, including certificate	-	DL30-0109



Description	*	ArtNo.
Temperature measurement with 18 measuring points with a set value specified by the user, including certificate	-	DL30-0118
Temperature measurement with 27 measuring points with a set value specified by the user, including certificate	-	DL30-0127
Connect the unit to the customer-side connections (electricity, water, wastewater, gas), basic functions check, brief operating instructions. (excl.: unpacking, setup, controller instructions, programming, installation work)	-	DL10-0100
Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming	05	DL10-0500
Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts	-	DL20-0720
Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, replacement of wear parts, calibration of one test temperature specified by the user in the center of the usable space, including certificate	-	DL20-0915
Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, calibration of one test temperature specified by the user in the center of the usable space, without certificate	-	DL20-0815
One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Calibration of a test temperature specified by the user in center of usable space without certificate	-	DL20-0601
Execution of IQ/OQ in accordance with qualification folder	-	DL40-0100
Execution of IQ/OQ/PQ in accordance with qualification folder	-	DL44-0500
The warranty is extended by 1 year from the delivery date, wear parts are excluded	-	DL50-0010
	Temperature measurement with 18 measuring points with a set value specified by the user, including certificate  Temperature measurement with 27 measuring points with a set value specified by the user, including certificate  Connect the unit to the customer-side connections (electricity, water, wastewater, gas), basic functions check, brief operating instructions. (excl.: unpacking, setup, controller instructions, programming, installation work)  Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming  Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, replacement of wear parts, calibration of one test temperature specified by the user in the center of the usable space, including certificate  Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, calibration of one test temperature specified by the user in the center of the usable space, without certificate  One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions. Calibration of a test temperature specified by the user in center of usable space without certificate  Execution of IQ/OQ/PQ in accordance with qualification folder  Execution of IQ/OQ/PQ in accordance with qualification folder	Temperature measurement with 18 measuring points with a set value specified by the user, including certificate  Temperature measurement with 27 measuring points with a set value specified by the user, including certificate  Connect the unit to the customer-side connections (electricity, water, wastewater, gas), basic functions check, brief operating instructions, (excl.: unpacking, setup, controller instructions, programming, installation work)  Instruction regarding operating principle and basic functions of the unit, operation of the control electronics including programming  Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts.  Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, replacement of wear parts, calibration of one test temperature specified by the user in the center of the usable space, including certificate  Maintenance service as contractually agreed, visual inspection of mechanical and electrical components, check of control response, 20% discount on spare parts, testing of all key functions, calibration of one test temperature specified by the user in the center of the usable space, without certificate  One-off maintenance service in accordance with maintenance schedule. Visual inspection of mechanical and electrical components, testing of all key functions.  Calibration of a test temperature specified by the user in center of usable space without certificate  Execution of IQ/OQ in accordance with qualification folder  - Execution of IQ/OQ in accordance with qualification folder



#### **NOTES**

- O1 Condensation may occur in the area around the access port. Access ports may be placed in custom locations for an additional charge.
- Quoted prices do not include travel costs. Please refer to the chapter on BINDER Service for travel costs for your region. Quoted prices for services performed in Switzerland do not include a country-specific added fee (available on request).

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